



Material - ASME SB-26 222.0

Standard Specification for Boiler and Pressure Vessel for General Engineering Purpose

Group - Non-Ferrous Alumium Alloy

Sub Group - ASME Boiler and Pressure Vessel for General Engineering Purpose
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	9.200 - 10.700	As-Cast	
Iron	Fe %	1.500 max.		
Magnesium	Mg %	0.150 - 0.350		
Manganese	Mn %	0.500 max.		
Nickel	Ni %	0.500 max.		
Silicon	Si %	2.000 max.		
Titanium	Ti %	0.250 max.		
Zinc	Zn %	0.800 max.		
Other	Ot%	0.350 max.	Mechanical Properties	
Aluminium	Al %	Balance	Tensile Strength in Mpa	159 - 207
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	_	Hardness in HB	80 - 115
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
LM12	BS	British	Ingot and Casting	
222.0	AA	USA	Ingot and Casting	
B 275 CG100A	ASTM	USA	Casting	
A02220	UNS	USA	Casting	
L-2110	UNE	Spain	Casting	
2550	IS	India	Ingot and Casting	
A02220	SAE	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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